

85385

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 07/06/2012 . **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 21/06/2012 **Req'd Qty:** 6.00

6

Customer:

Reference:

Approvals: _____ Process Plan: *MLJ*

Date: 17/06/07 Tooling:

Date:

Run Start *NR1*

QC:

Date: 7/1/2017 SPC (Y/N):

Date:

Stop *NR2*

[illegible]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 85385

June-07-12 9:25:16 AM

85385

Page 2

Item ID: D3560-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Arm Weldment

Start Date: 07/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 21/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00

130

B.A 12/06/21

6

φ

QC

Memo

0.00

Quality Control

140

0.00

140

Large Fab

6

φ

Large Fab

Memo

0.00

Large Fab

1-Weld assembly as per dwg D3560

STEP:

1- clean material (buff bracket and bottom of arm with blue pad)

2- set up bracket and arm on jig

3- preheat bracket and arm with torch

4- clean before welding with brush

5- set up machine to 135 amps

6- weld across bottom and top ends

7- reheat with torch (65 deg C)

8- on one side weld from bottom to top half way

9- same for other side (half way)

10- from half way point weld the rest of the first side (ease off pedal near end)

near end) Red #123528

11- same for remaining side (ease off pedal

13-02-15

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 85385

June-07-12 9:25:16 AM

85385

Page 3

Item ID: D3560-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Arm Weldment

Stop

NS2

Start Date: 07/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 21/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

QC5- Inspect part completeness to step on W/O

0.00

150

QC

Memo

0.00

Quality Control

(6) 13-02-20

DAS
09
2-89

160

QC9- Inspect visual per QS1004- Fusion Welds

0.00

160

QC

Memo

0.00

Quality Control

(6) 13-02-20

DAS
09
2-89

170

Chemical Conversion Coat per QS1005 4.1

0.00

170

HandFinish

Memo

0.00

Hand Finishing

6 7/4 13-2-20

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 85385

June-07-12 9:25:16 AM

85385

Page 4

Item ID: D3560-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Arm Weldment

Stop ***NS2***

Start Date: 07/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 21/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 180 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| *180* | | | | | | | | | |
| QC | Memo | 0.00 | | | | 6x | | | EP 3/22/12 |
| Quality Control | | | | | | | | | |
| 190 | | 0.00 | | | | | | | |
| *190* | Small Fab | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | 6x | | | EP 3/22/12 |
| Small Fab | 1-Press bushing in D3560 arm per dwg D3562 | | | | | | | | |
| 200 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| *200* | | | | | | | | | |
| QC | Memo | 0.00 | | | | 6 | | | |
| Quality Control | | | | | | | | | |

DAS
15

13225

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Work Order ID 85385

85385

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June-07-12 9:25:16 AM

Item ID: D3560-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Arm Weldment

Stop ***NS2***

Start Date: 07/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 21/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|-----------------------------|
| 210 | Identify as per dwg & Stock Location: <u>MA-003</u> | 0.00 | | | | | | | |
| *210* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | 6 | 0 | | <u>13-02-27</u> |
| Packaging | *** STOCK IN STEP CELL *** | | | | | | | | |
| 220 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *220* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | <u>ML5 13-02-27</u> |
| Quality Control | | | | | | | | | <u>ME</u> <u>13-2-27</u> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

June-07-12 9:25:20 AM

Page 1

Work Order ID: 85385

85385

Parent Item: D3560-043

D3560-043

Parent Item Name: Arm Weldment

Start Date: 07/06/2012

Required Date: 21/06/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07.05.24 EC
IPP Rev B ECN 987 07.10.09 EC
IPP Rev:C ECN1048 07-12-18 DD verified by: EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| D2808 | | Manufactured | No | | | 100 | Each | 8.0000 | 1 | 6 | | | |
| *D2808* | | | | | | | | | | | | | |
| Bushing | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | GA | | | | 8 | | | | | |
| | | | | 32896 | | | | 2 | | | | | |
| | | | | 79688 | | | | 6 | | | | | |
| M6061T6B0.500X05.00 | | Purchased | No | | | 140 | f | 66.2534 | 1.295 | 8.178947 | | | |
| 0 | | | | | | | | | | | | | |

M6061T6B0 500X05 000

6061-T6 Bar .500 x 5.00

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| MAT001 | 1.16 | |
| 119346 | 1.16 | |
| MAT004 | 65.0934 | |
| 120243 | 0.2 | |
| 120421 | 2.5934 | |
| 120866 | 0.3 | |
| 121040 | 14 | |
| 121070 | 12 | |
| → 121282 | 36 | |

Handwritten: 03/02/25
B82018
(62)

Handwritten: 8.2 21/06/15

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

June-07-12 9:25:20 AM

Page 2

Work Order ID: 85385

85385

Parent Item: D3560-043

D3560-043

Parent Item Name: Arm Weldment

Start Date: 07/06/2012

Required Date: 21/06/2012

Start Qty: 6.00

Required Qty: 6.00

D3592-1

Manufactured No

190

Each

30.0000

1

6

D3592-1

Plate

**

13.02.15

Location

Loc Qty

Loc Code

WA

382022

28

80379

28

WA002

2

47015

2

6

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

| | | |
|-----------------------|--------|----------------------|
| DART AEROSPACE LTD | | Work Order: 85385 |
| Description: Arm | | Part Number: D3560-3 |
| Inspection Dwg: D3560 | Rev: D | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------------|------------------|--------|--------|----------------------|----------|
| Ø0.507 | +0.000/-0.001 | .507 | ✓ | | SLO2 | Mic |
| Ø0.196 | +0.005/-0.001 | .197 | ✓ | | SLO8 | |
| Ø1.000 | +0.010/-0.001 | 1.005 | ✓ | | ↓ | Vern |
| Ø0.900 | +0.010/-0.001 | .903 | ✓ | | | |
| 0.500 | +/-0.010 | .497 | ✓ | | | |
| 0.250 | +/-0.010 | .253 | ✓ | | | |
| 0.275 | +/-0.010 | .275 | ✓ | | | |
| 0.188 | +/-0.010 | .189 | ✓ | | | |
| 1.750 | +/-0.010 | 1.750 | ✓ | | | |
| 1.702 | +/-0.010 | 1.702 | ✓ | | | |
| Ø0.385 x 100° | +/-0.010 x 0.5° | .380 x 100° | ✓ | | | |
| 0.250 Deep | +/-0.010 | .254 | ✓ | | | |
| | | | | | | |
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|------------------------|
| Measured by: <i>LL</i> |
| Date: 12/06/21 |

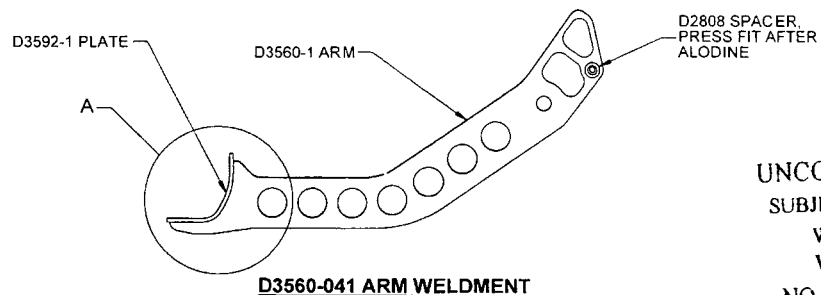
| |
|------------------------|
| Audited by: <i>D.A</i> |
| Date: 12/06/22 |

| |
|-------------------------|
| Prototype Approval: N/A |
| Date: N/A |

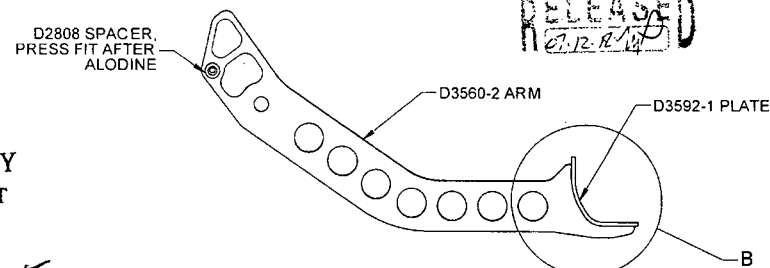
| Rev | Date | Change | Revised by | Approved |
|-----|----------|----------------------------------|-----------------|-----------|
| A | 07.01.17 | New Issue | KJ/JLM | |
| B | 07.06.13 | Dimensions updated per Dwg Rev B | KJ/JLM | |
| C | 08.09.09 | 2.000 dimension removed | KJ/DD <i>JA</i> | <i>DB</i> |

RELEASED
21.12.14

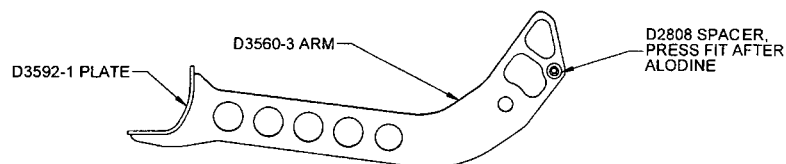
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 85385 MJS
12/06/07



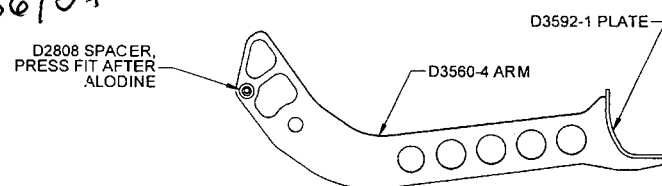
D3560-041 ARM WELDMENT



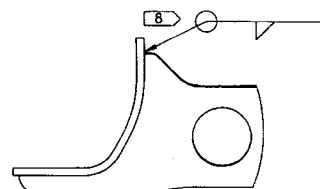
D3560-042 ARM WELDMENT



D3560-043 ARM WELDMENT



D3560-044 ARM WELDMENT



**DETAIL A
SCALE 1:2**

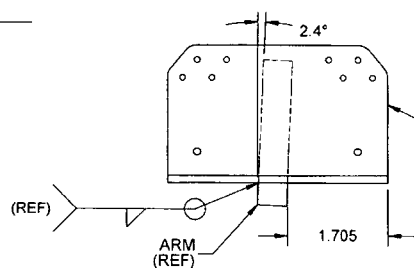
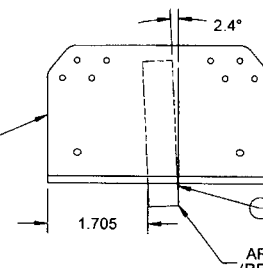
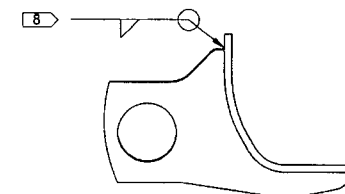


PLATE
(REF)



ARM
(REF)



**DETAIL B
SCALE 1:2**

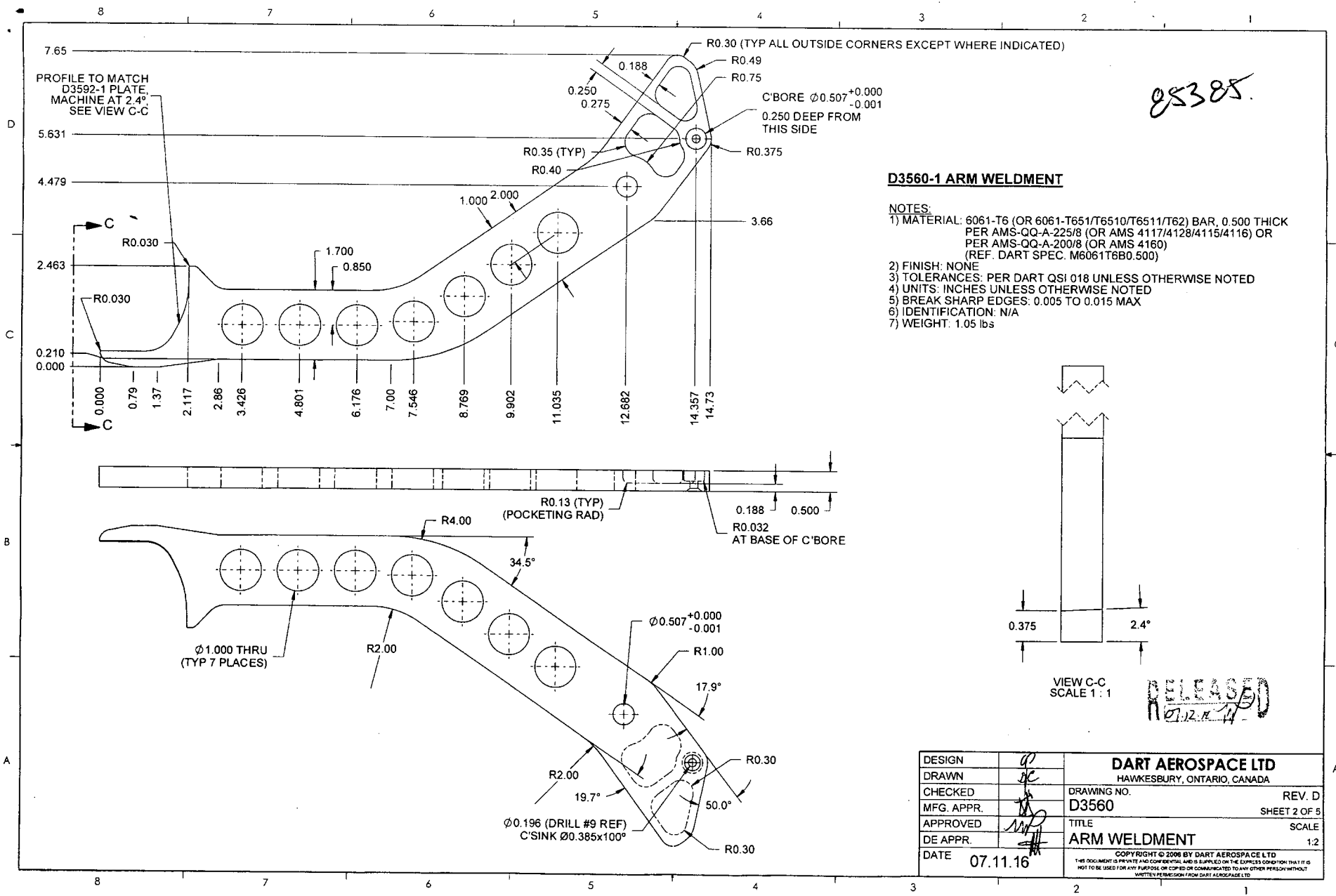
PARTS LIST

| QTY -041 | QTY -042 | QTY -043 | QTY -044 | P/N | DESCRIPTION |
|-------------|-------------|-------------|-------------|-----------|--------------|
| X | | | | D3560-041 | ARM WELDMENT |
| | X | | | D3560-042 | ARM WELDMENT |
| | | X | | D3560-043 | ARM WELDMENT |
| | | | X | D3560-044 | ARM WELDMENT |
| 1 | 1 | 1 | 1 | D2808 | SPACER |
| 1 | | | | D3560-1 | ARM |
| | 1 | | | D3560-2 | ARM |
| | | 1 | | D3560-3 | ARM |
| | | | 1 | D3560-4 | ARM |
| 1 | 1 | 1 | 1 | D3592-1 | PLATE |

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.23 lbs (TYP)
- 8) WELDING: PER DART QSI 004

| | | | |
|------------|---|--|--------------|
| D | ADD D2808 PRESS FIT NOTE; REDRAWN IN SOLIDWORKS | DC | 07.11.16 |
| C | REMOVE POWDER COAT | CP | 07.06.19 |
| B | REDESIGN AS WELDMENT, ADD POCKETS | CP | 07.01.15 |
| A | NEW ISSUE | CP | 06.09.25 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | 142 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | LC | | |
| CHECKED | 5 | DRAWING NO. | REV. D |
| MFG. APPR. | REP | D3560 | SHEET 1 OF 5 |
| APPROVED | REP | TITLE | SCALE |
| DE APPR. | REP | ARM WELDMENT | 1:4 |
| DATE | 07.11.16 | COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |



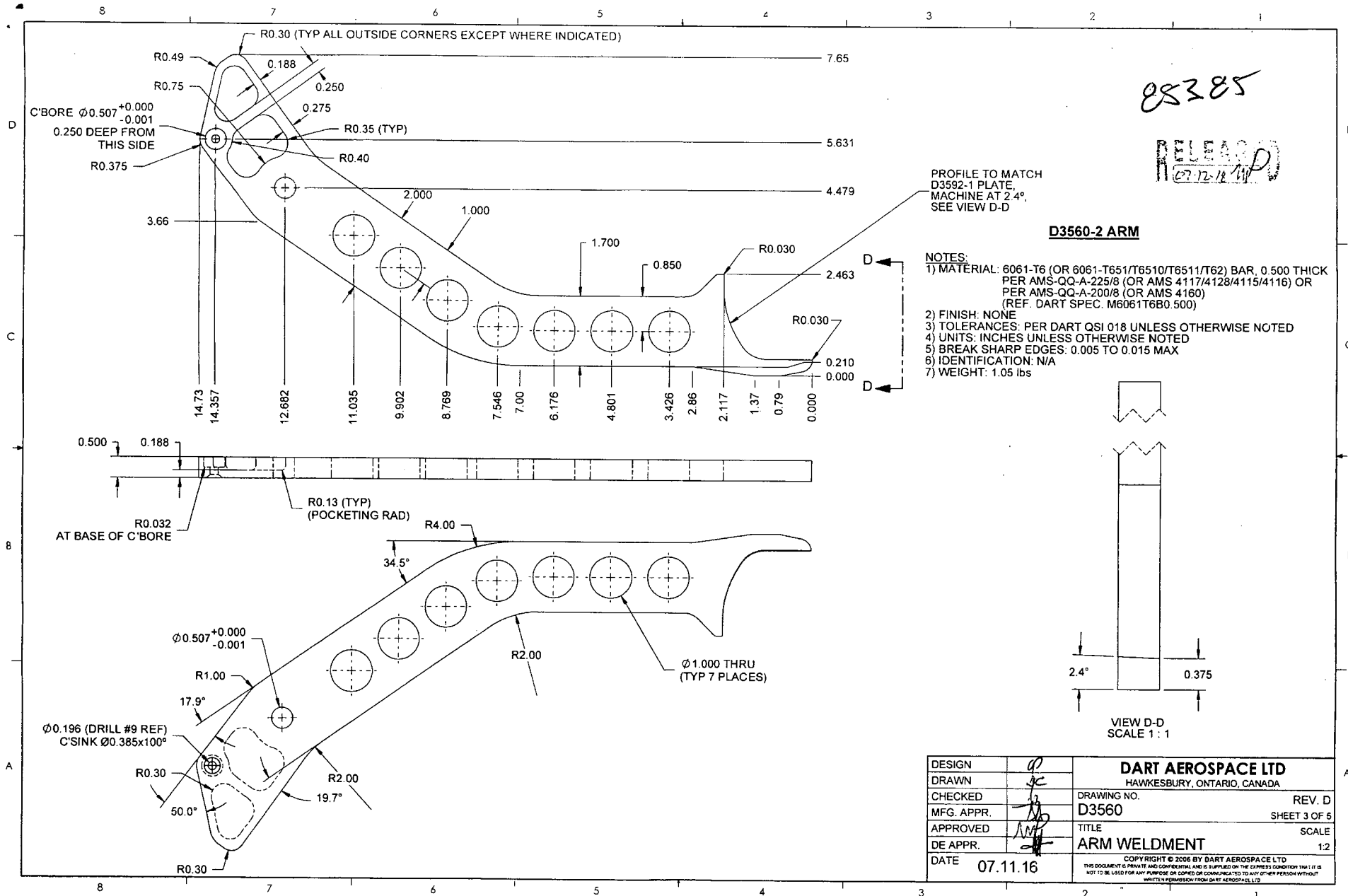
05385

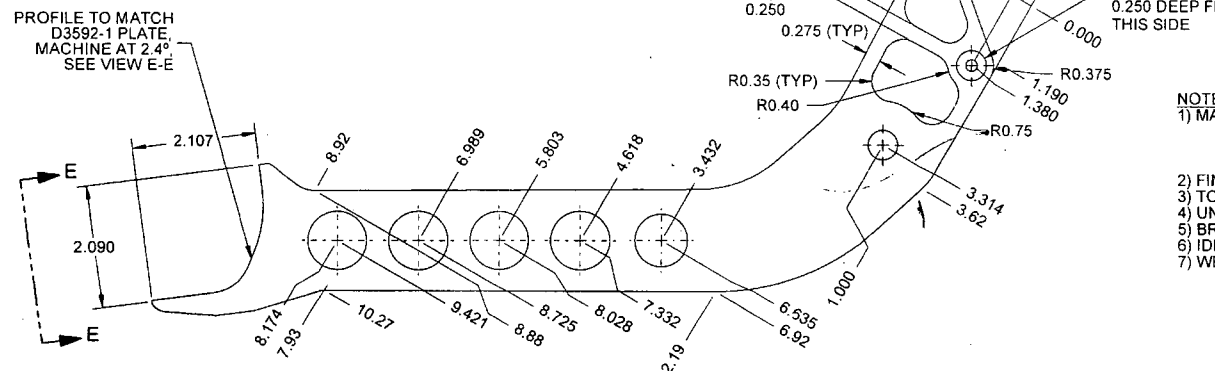
D3560-1 ARM WELDMENT

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR, 0.500 THICK
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B0.500)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.05 lbs

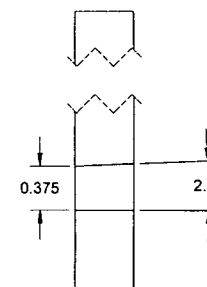
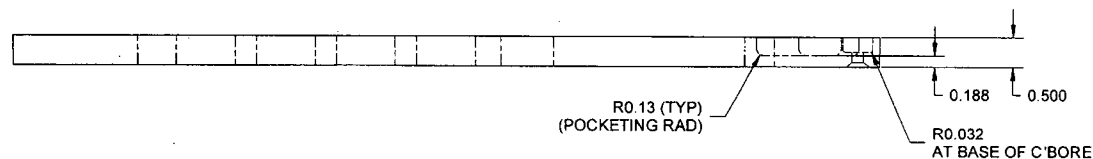
| | | | |
|------------|----------|---|--------|
| DESIGN | 07 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | SC | | |
| CHECKED | SC | DRAWING NO. D3560 | REV. D |
| MFG. APPR. | MP | SHEET 2 OF 5 | |
| APPROVED | MP | TITLE | SCALE |
| DE APPR. | MP | ARM WELDMENT | 1:2 |
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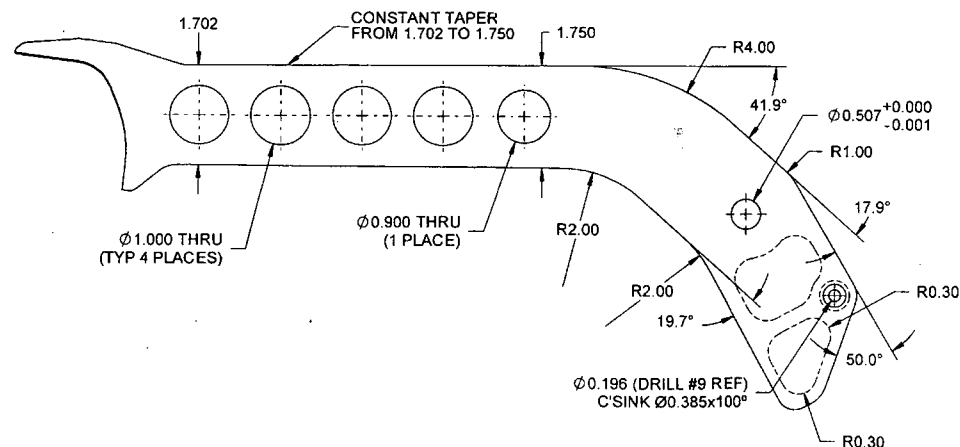


NOTES:

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR, 0.500 THICK
PER AMS-QQ-A-225/8 (OR AMS A417/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B0.500)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.05 lbs



VIEW E-E
SCALE 1 : 1



| | | | |
|---------------|-----------|--|--------------|
| DESIGN | <i>g</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3560 TITLE ARM WELDMENT COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD. | REV. D |
| DRAWN | <i>dc</i> | | SHEET 4 OF 5 |
| CHECKED | <i>g</i> | | SCALE |
| MFG. APPR. | <i>MD</i> | | 1:2 |
| APPROVED | <i>g</i> | | |
| DE APPR. | <i>g</i> | | |
| DATE 07.11.16 | | | |

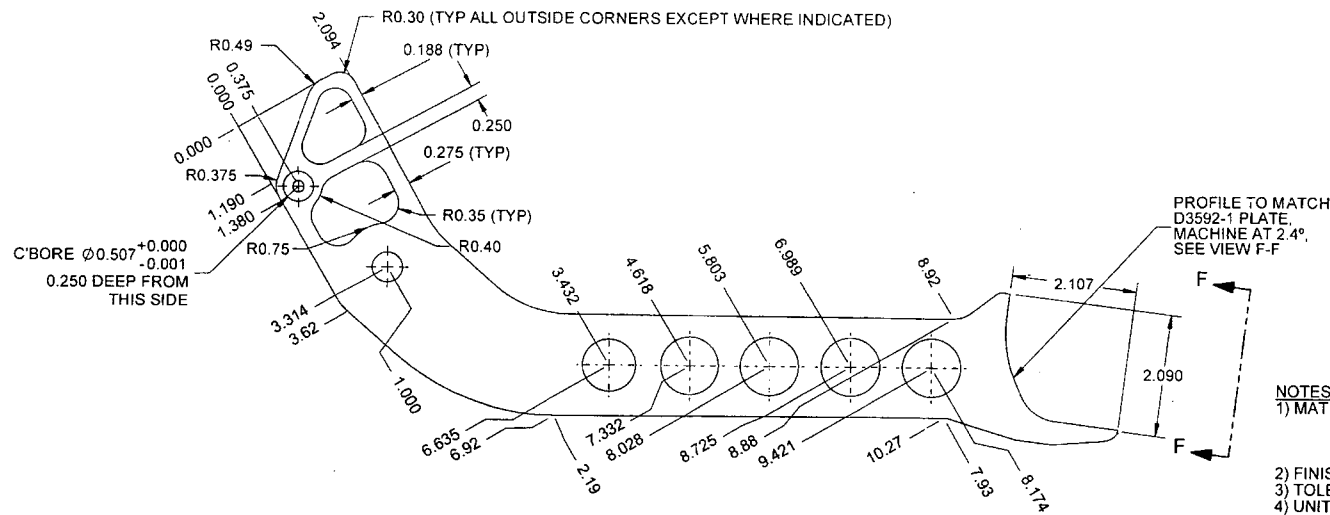
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

| | |
|-----------------------|------------------------|
| DRAWING NO. D3560 | REV. D SHEET 4 OF 5 |
| TITLE ARM WELDMENT | SCALE 1:2 |

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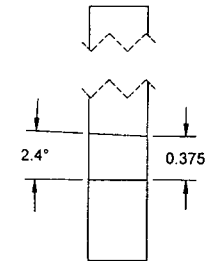
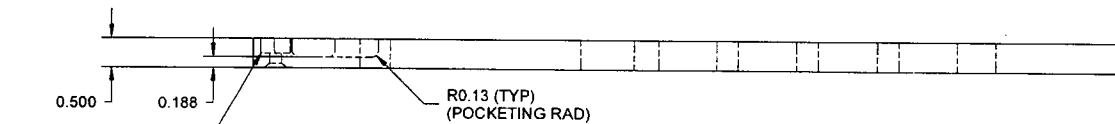
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05325

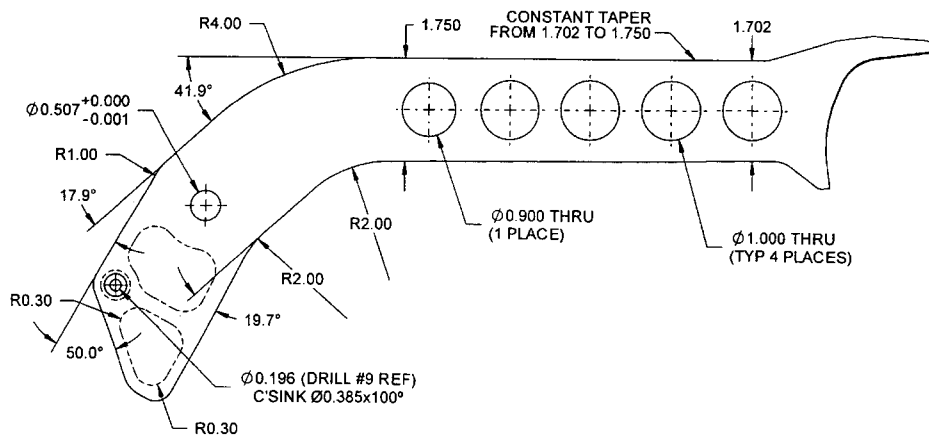


D3560-4 ARM

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR, 0.500 THICK PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6B0.500)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.05 lbs



VIEW F-F
SCALE 1:1



| | | | |
|--|-----------|--|--------------|
| DESIGN | <i>BP</i> | DART AEROSPACE LTD | |
| DRAWN | <i>BC</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>BP</i> | DRAWING NO. | REV. D |
| MFG. APPR. | <i>BP</i> | D3560 | SHEET 5 OF 5 |
| APPROVED | <i>BP</i> | TITLE | SCALE |
| DE APPR. | <i>BP</i> | ARM WELDMENT | 1:2 |
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